

Fig. 1

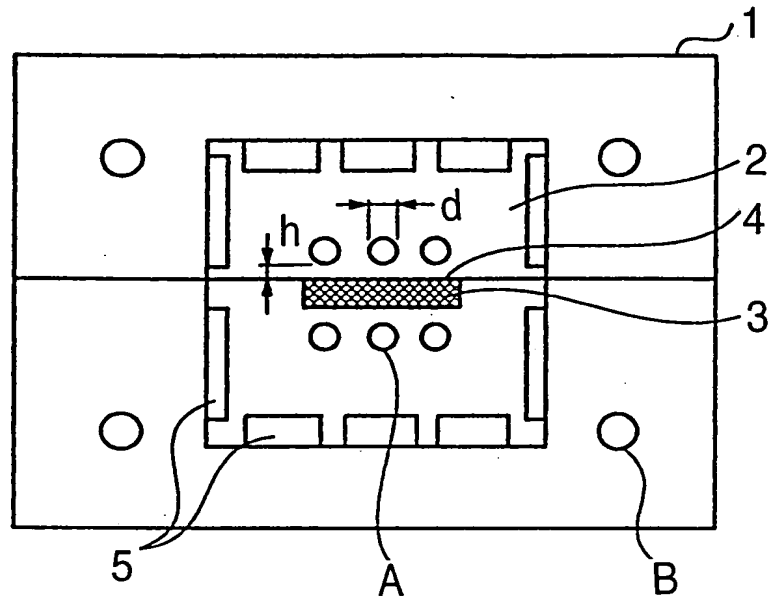


Fig. 2

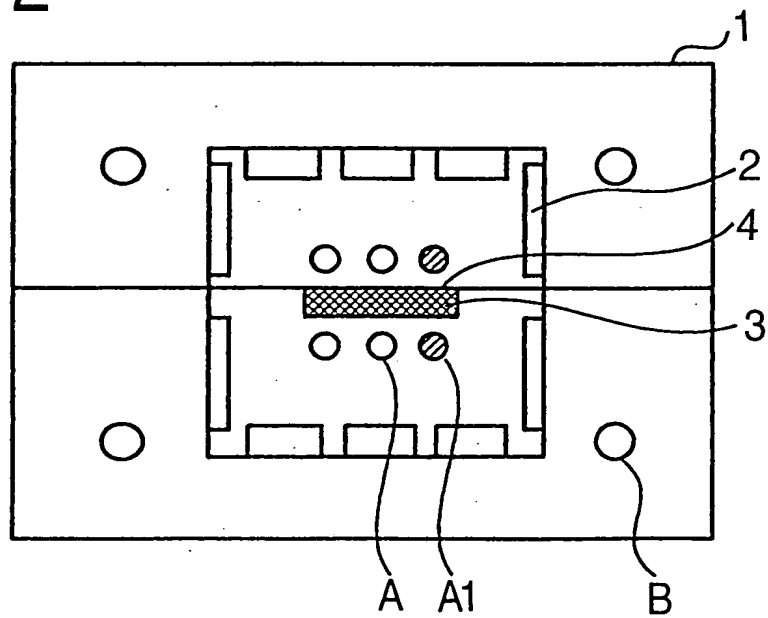


Fig.3

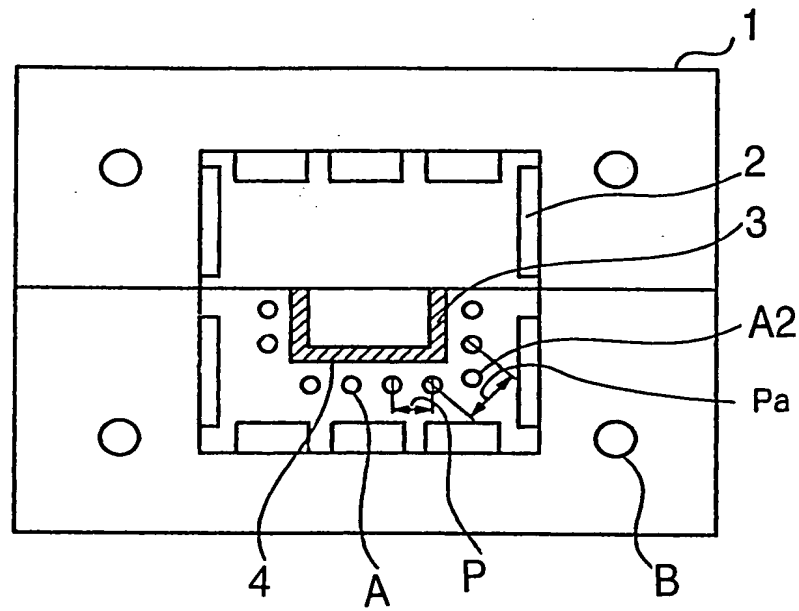


Fig.4

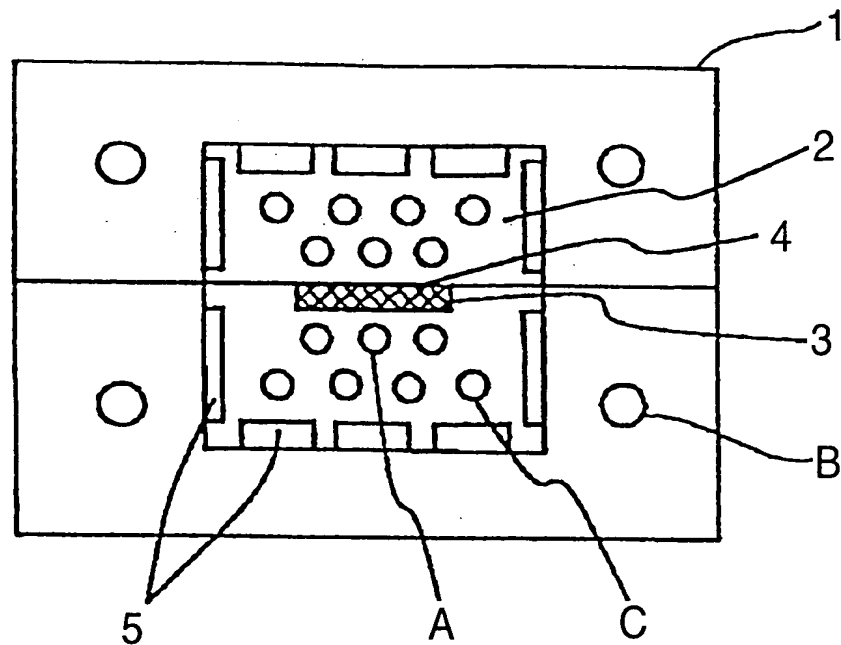


Fig.5

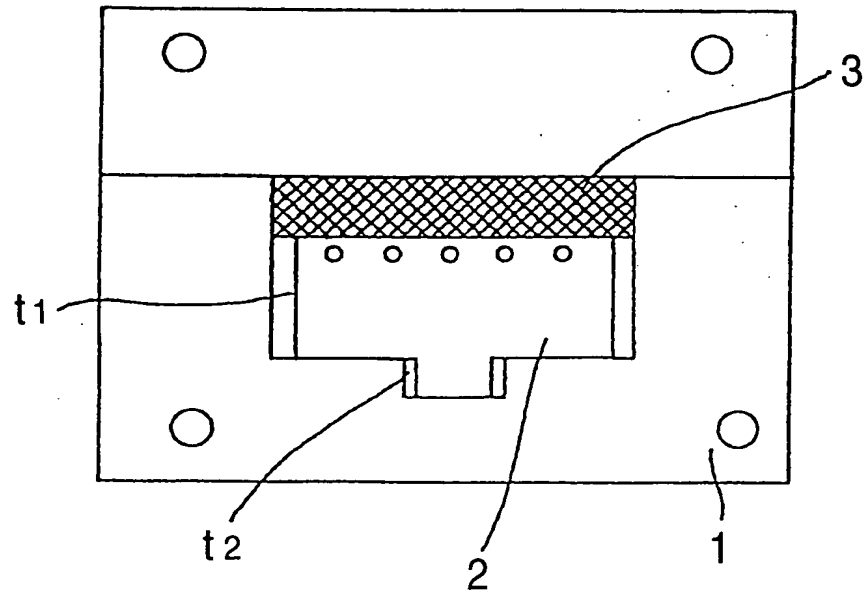


Fig.6

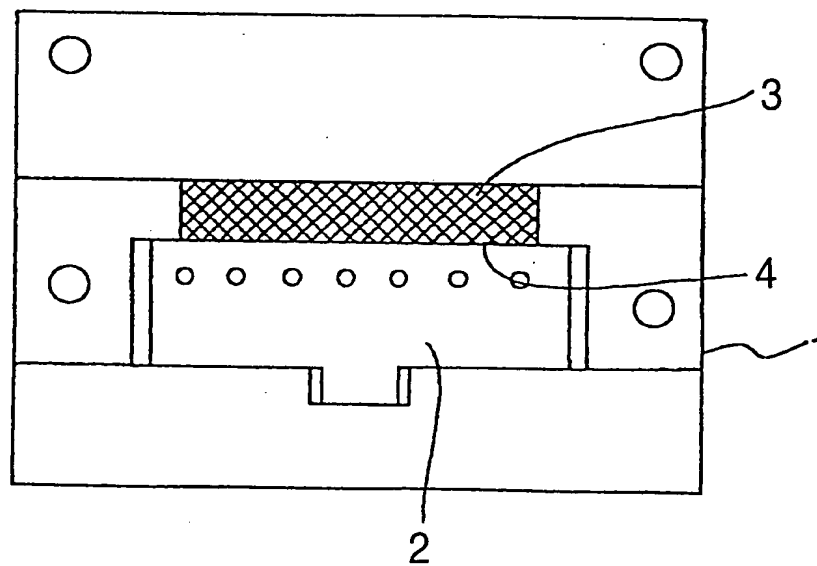


Fig. 7a

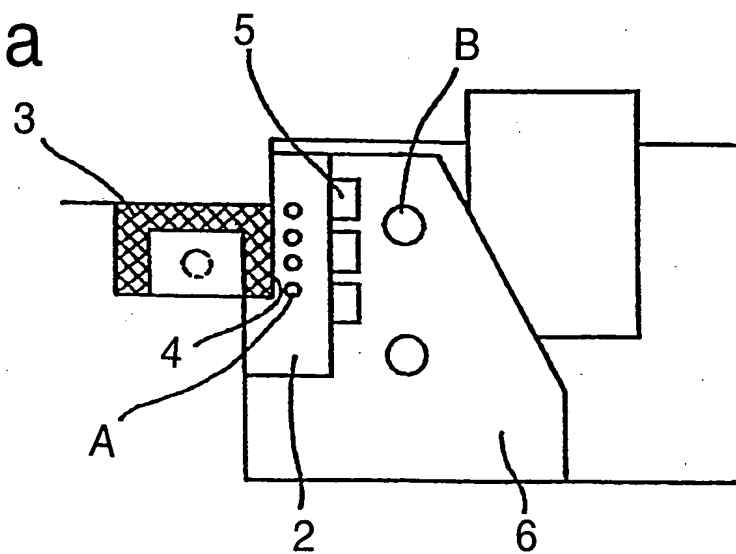


Fig. 7b

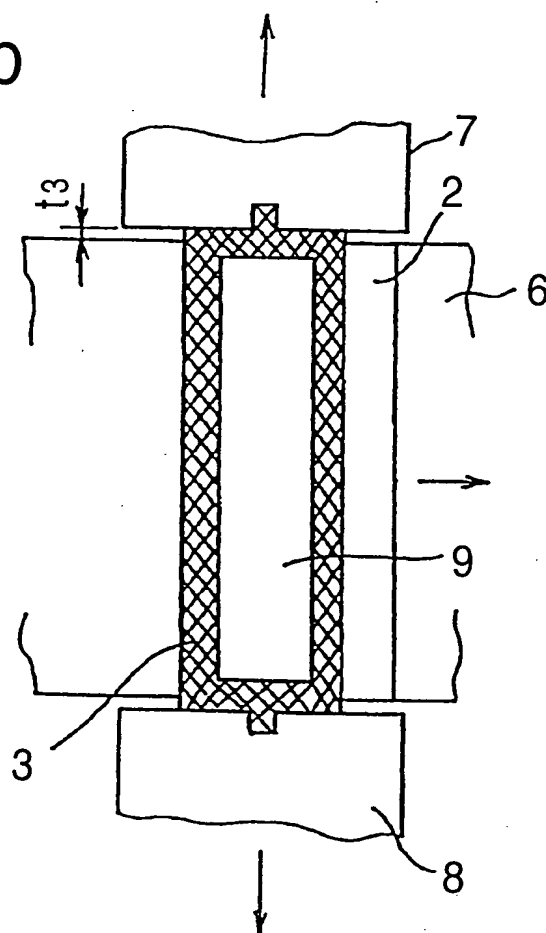
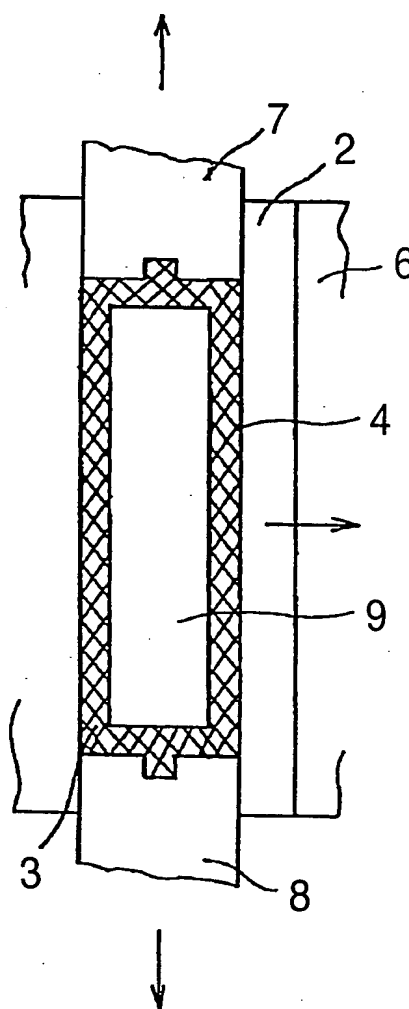


Fig.7c



object 9290260

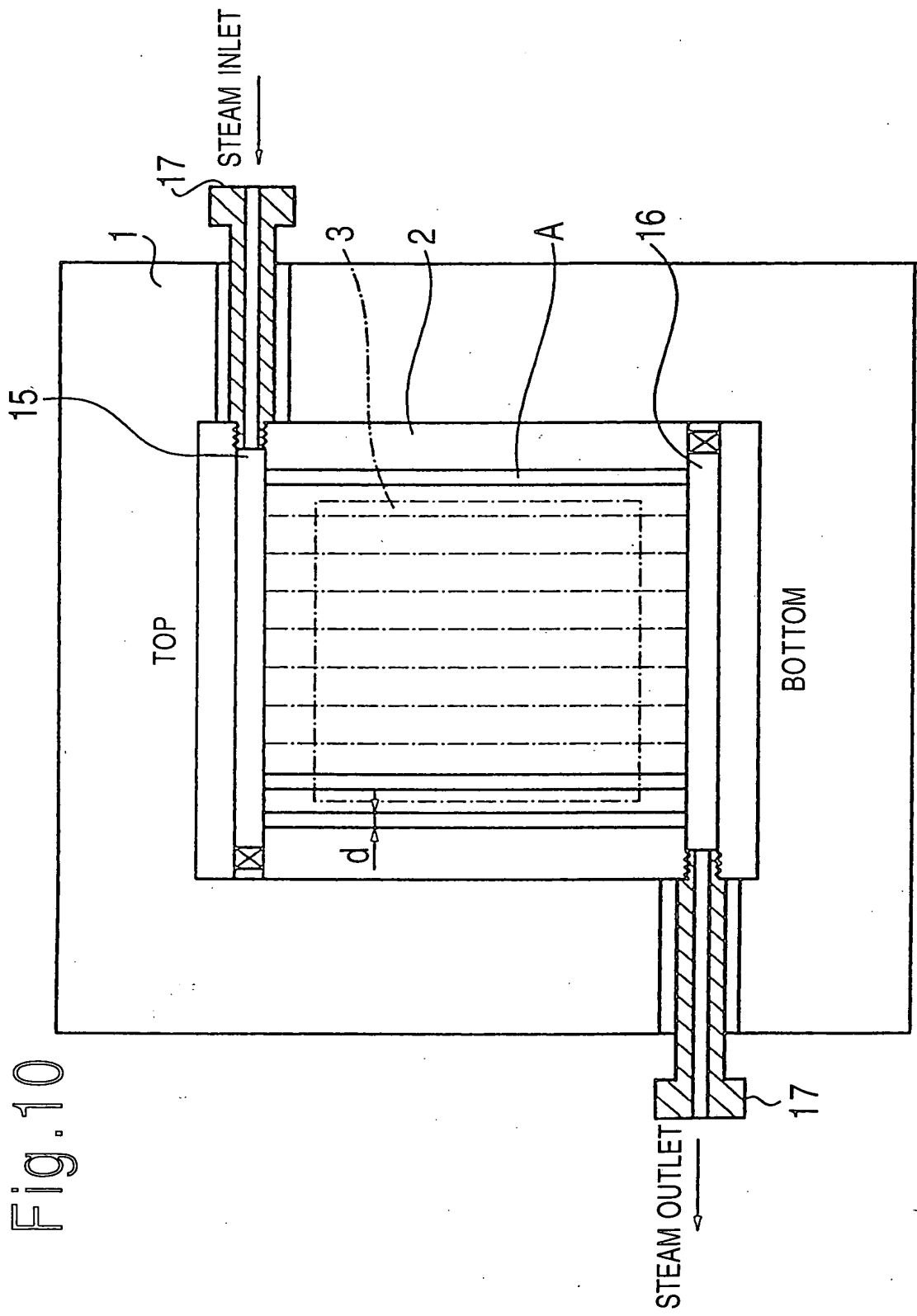


Fig. 10

Fig. 9

FLOW OF MEDIUM	VALVE	OPEN OF VALVE					
STEAM SUPPLY	Sa,Sb						
DRAIN DISCHARGE (STEAM INLET)	Ds1,Ds1'						
DRAIN DISCHARGE (WATER INLET)	Ds2,Ds3						
WATER-STEAM DISCHARGE	Ds4,Ds5						
STEAM PRESSURE MAINTAIN	Ds6,Ds7						
WATER SUPPLY	Wa,Wb						
WATER DISCHARGE	Ds4,Ds5						
WATER RETURN	WRa,WRb						
AIR SUPPLY	Aa,Ab						
COMPLETION OF MOLD OPEN							
		START OF MOLD CLOSE	COMPLETION OF MOLD OPEN	COOLING	START OF MOLD OPEN	MOLD OPEN	
		PRODUCT TAKE OFF	INJECTION		DRAIN-WATER DISCHARGE		
		MOLDING CYCLE					

MOVABLE MOLD HALF

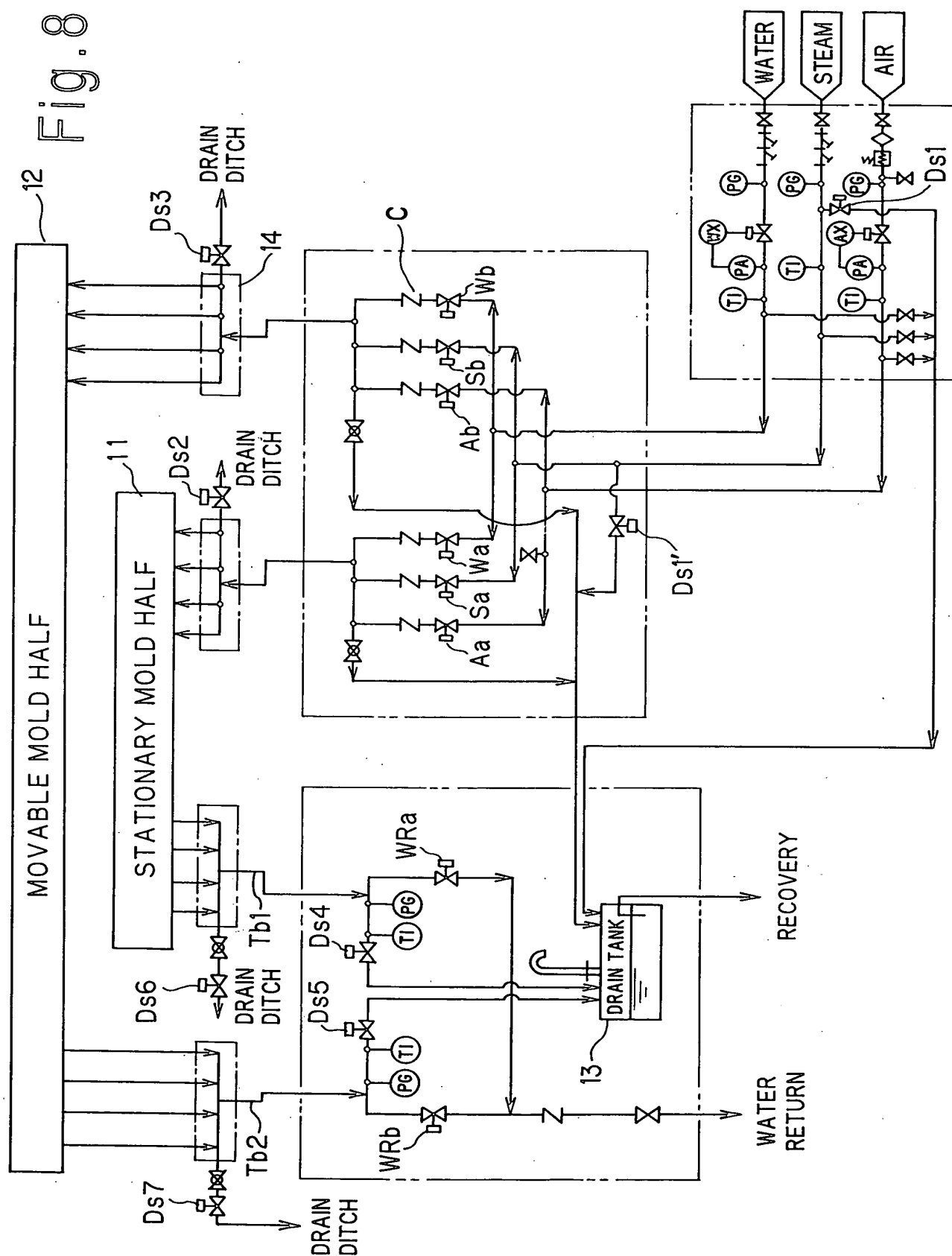
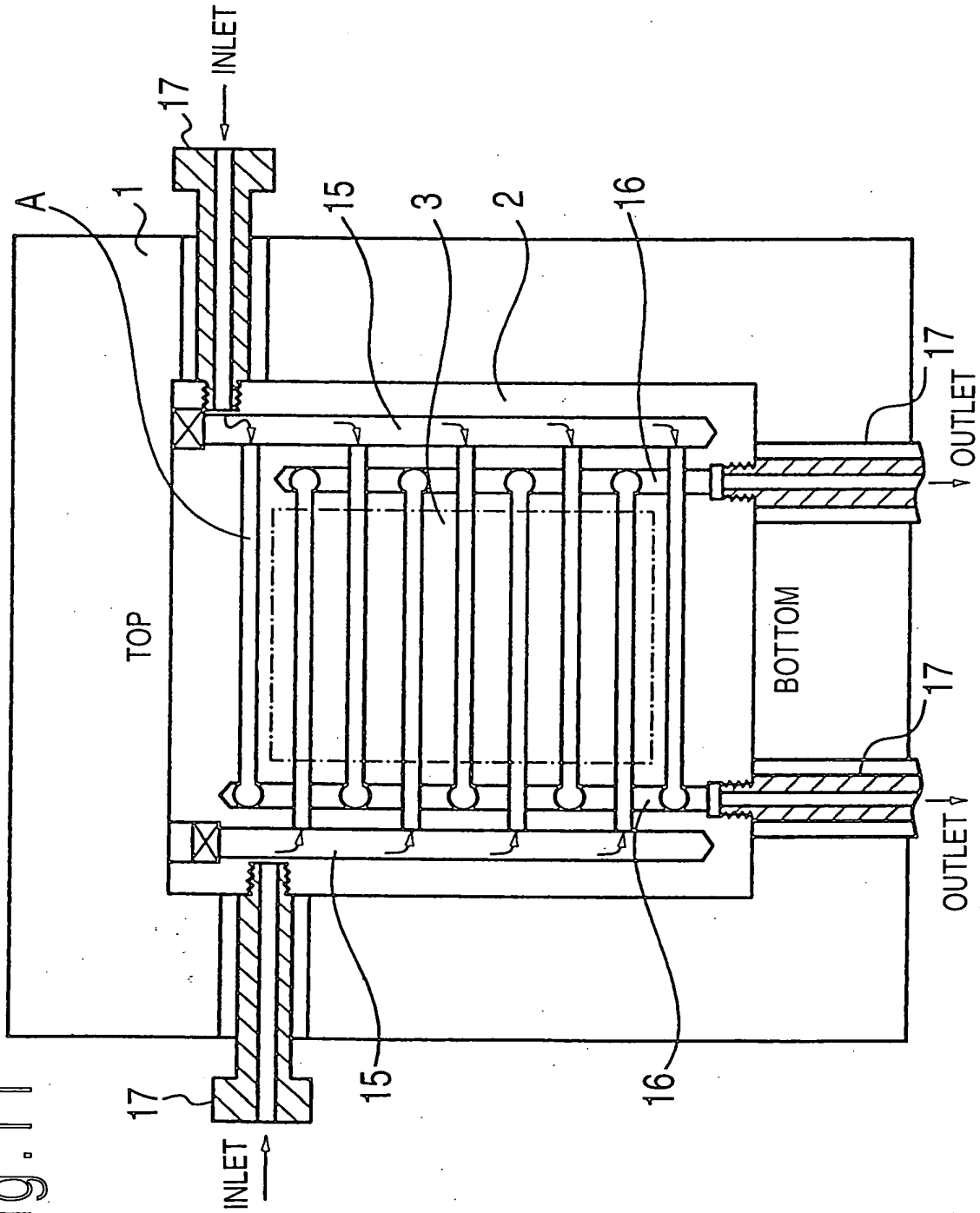


Fig. 11



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